

# Technical Data Sheet



**W V C O**

Willamette Valley Company

www.wilvaco.com

800.333.9826

Partnering through service,  
innovation, and integrity

#### WESTERN DIVISION

660 McKinley Street  
Eugene OR 97402  
Tel. 800.333.9826

#### EASTERN DIVISION

6662 Marbut Road  
Lithonia GA 30058  
Tel. 888.878.9826

#### MIDWEST DIVISION

1549 Hwy 2  
Two Harbors MN 55616  
Tel. 218 834 3922

#### SOUTHERN DIVISION

100 Dixie Mae Drive  
Pineville LA 71361  
Tel. 800 444 9826

# Wil-Pro SP-1180 Edge Mark White

## Interior/Exterior Primer – High Hiding

### DESCRIPTION

Willamette Valley Company has formulated Wil-Pro SP-1180 Edge Mark White as high-hiding primer for soft wood, like spruce, pine and fir moulding. Wil-Pro SP-1180 is premium water-based moulding primer that is custom formulated for use in an industrial mill production line. Wil-Pro-1180 provides a finish that is ideal for accepting interior exterior paints.

### WHERE TO USE

- MDF and Solid Wood Moulding
- Exterior Wood Posts and Columns
- Fascia boards and Trim

### FEATURES AND BENEFITS

- High Hiding Primer
- Accepts Any Interior/Exterior Latex Paint
- Strong Adhesive Bond to Latex Paint
- Clean White Color
- Low VOC

### PACKAGING

Drums  
Totes

### SHELF LIFE

3 to 6 months when properly stored.

### STORAGE

Store this product in a clean, dry, shaded or covered environment above 45°F (7.2°C). DO NOT FREEZE.

## TECHNICAL INFORMATION

### TYPICAL PROPERTIES

pH	8.5
Percent Solids	57%
Viscosity in seconds, #2 Zahn Cup @ 77° F (25°C)	29
Weight / Gallon, lb/gal (Kg/L)	12.07 (1.50)
Spread Rate @ 3.5 wet mils, ft <sup>2</sup> / gal (m <sup>2</sup> / L)	458 (11.2)
Spread Rate @ 4 wet mils, ft <sup>2</sup> / gal (m <sup>2</sup> / L)	400 (9.8)

### APPLICATION

Apply Wil-Pro SP-1180 by airless spray, at a wet film thickness of 3-6 mils. For other types of application methods check with your Willamette Valley Company representative for directions and recommendation for use.

Primer coating can be dried with conventional air, forced hot air or IR.

### CLEAN-UP

Clean equipment before paint dries completely. If the paint has dried, hot water, detergent and scrubbing will be required.

### NOTES

This product is supplied to the customer in a ready to use form. Any addition of water to reduce viscosity may result in degradation of the product performance.

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### HEALTH AND SAFETY

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Before handling, you should become familiar with the Material Safety Data Sheet (MSDS) regarding the risks and safe use of this product. To obtain an MSDS please call 800 333 9826 or send an email to: [msds@wilvaco.com](mailto:msds@wilvaco.com).

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### CONTACT INFORMATION

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Please see the side bar on the front page for the Division nearest to your location.

#### **WILLAMETTE VALLEY COMPANY**

[www.wilvaco.com](http://www.wilvaco.com)  
[info@wilvaco.com](mailto:info@wilvaco.com)

#### **OTHER DIVISIONS**

##### **PERFORMANCE COATINGS**

1075 Arrowsmith Street  
PO Box 2280  
Eugene, OR 97402  
Tel 541.484.9621  
[www.polyquik.com](http://www.polyquik.com)  
[www.wvcorailroad.com](http://www.wvcorailroad.com)

##### **PRECISION TECHNOLOGIES DIVISION**

675 McKinley Street  
Eugene, OR 97402  
Tel 541.484.2368  
[www.pre-tec.com](http://www.pre-tec.com)

#### **SUBSIDIARIES**

##### **CANADIAN WILLAMETTE**

19081- 27th Avenue  
Surrey BC V3S 5T1  
Tel. 800.663.4298

##### **ECLECTIC PRODUCTS INC.**

Corporate Office  
1075 Arrowsmith Street  
Eugene, OR 97402  
Tel 541.284.4667  
[www.eclecticproducts.com](http://www.eclecticproducts.com)

##### **IDAHO MILL & GRAIN**

445 North 430 West Hwy  
Po Box 188  
Malad City, Idaho 83252  
Tel 208.766.2206

##### **TAPEL WILLAMETTE LTD. S.A.**

Av. Estero La Posada 3625  
Parque Industrial Coronel  
Coronel, Chile  
Tel 011.56.41.2 928.100  
[www.tapel.cl](http://www.tapel.cl)

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