

Technical Data Sheet



W V C O

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Partnering through service,
innovation, and integrity

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Water-based Face Grade Putty 264

Water-based Filler for Flat Panels

DESCRIPTION

Willamette Valley Company's Water-based Face Grade Putty 264 is an acrylic-based wood filler used to repair defects in all types of wood. This putty is formulated to be smoothly applied with a flexible putty knife or automated system. Once dried it can be easily sanded, stained or painted.

WHERE TO USE

- Woodworking Shops
- Industrial Mill Environments

FEATURES AND BENEFITS

- Pumpable
- Smooth Application
- Decreased Dry Time
- Reduced Blocking
- Easy Sanding with Little Pullout

PACKAGING

Drums
Totes

SHELF LIFE

8 months when properly stored.

STORAGE

Store this product in a clean, dry, shaded or covered environment. DO NOT FREEZE.

TECHNICAL INFORMATION

TYPICAL PROPERTIES

Solids	77%
Viscosity, cps, ASTM D 4878	260,000
Weight / Gallon Kilograms/liter	14.70 1.76
Color	Woodtones

DRY TIME

A thin film will dry in minutes. Thicker applications may require hours to dry. Dry time depends on temperature, humidity and thickness of film.

CLEAN-UP

Water-based Face Grade Putty 264 can be washed with water prior to drying. If it has dried, steam or mechanical abrasion is recommended.

NOTES

This product is supplied to the customer in a ready to use form. Any addition of water to reduce viscosity may result in degradation of the product performance.

CONTACT INFORMATION

Please see the side bar for the Division nearest to your location.

APPLICATION

This product is formulated to be applied in woodworking shops and industrial mill applications with a flexible blade putty knife or through an automated system. For other methods of application, check with your Willamette Valley Company Representative.

HEALTH AND SAFETY

Willamette Valley Company recommends reading and becoming familiar with the Material Safety Data Sheet before using this product.

WILLAMETTE VALLEY COMPANY

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