

Technical Data Sheet



W V C O

The Willamette Valley
Company LLC

www.wilvaco.com

800.333.9826

Partnering through
service, innovation, and
integrity

WESTERN DIVISION

660 McKinley Street
Eugene OR 97402
Tel. 800.333.9826

CANADIAN DIVISION SURREY BRANCH

19081 27 Avenue
Surrey, BC V3Z 5T1
Tel 800.663.4298

TAPEL WILLAMETTE TD. S.A

Av. Estero La Posada 3625
Coronel, Chile
Tel. 011.56.42.2 928.100
www.tapel.cl

SOUTHERN DIVISION

100 Dixie Mae Drive
Pineville LA 71361
Tel. 800 444 9826

U-100 MBPF 6:1

Two-Component Polyurethane Wood Filler

DESCRIPTION

U-100 MBPF 6:1 synthetic patch is a two-component polyurethane wood filler. It works well in applications that require a long lasting, smooth wood like finish such as moulding, furniture grade plywood, door blanks, and any application where a smooth surface is required. It is designed with microscopic spheres to allow stain acceptance, machining, and easier sanding. U-100 MBPF 6:1 is specifically formulated to minimize product shrinkage on cure and maintains a smooth wood like finish..

WHERE TO USE

- Moulding, Laminated Beams, Door Blanks
- Furniture Grade Milled Lumber
- Plywood Panels

FEATURES AND BENEFITS

- Passes APA testing – quality assurance
- Micro-Spheres – stainable, easier to sand and plane
- Specifically formulated to minimize shrinkage
- Smooth wood like finish – paintable
- Fully REACH Compliant – phthalate-free

PACKAGING

5-gallon pails
Drums: 55-gallons
Totes: 330-gallons

SHELF LIFE

6 months from date of manufacture when properly stored. May require mixing after prolonged storage.

STORAGE

Store this product in a clean, dry, shaded or covered environment above 45°F (7.2°C). DO NOT FREEZE.

TECHNICAL INFORMATION

TYPICAL PROPERTIES

Density – lbs. / gallon (Kg / L)	Part A Resin	8.7 (1.04)
	Part B ISO	10.3 (1.24)
Viscosity, cps, ASTM D 4878	Part A Resin	4500 +/- 500
	Part B ISO	200
Mix Ratio – Part A:B by volume		6:1
Set Time in seconds at 77°F (25°C) at 70 mils (+/- 30 seconds depending on temperature)		Available in a variety of set times.
Color		Available in a variety of colors
Hardness (Shore D scale)		30

APPLICATION

Willamette Valley Company metering equipment is highly recommended for the application of U-100 MBPF 6:1. The metering equipment is specifically engineered for controlling the mix ratio, temperature, viscosity, and set time for U-100 MBPF 6:1. Contact your Willamette Valley Company representative for information about metering equipment.

ADVANTAGES

Under proper surface preparation and mixing conditions, U-100 MBPF 6:1 passes American Plywood Association tests for routed defects of up to 2.25" (5.7 cm) in diameter.

The Willamette Valley Company also offers an excellent Full Service Warranty.

NOTES

This product is supplied to the customer in a ready to use form. Any addition of water or other materials will result in degradation of the product performance.

HEALTH AND SAFETY

Before handling, you should become familiar with the Safety Data Sheet (SDS) regarding the risks and safe use of this product. To obtain an SDS please call 800 333 9826 or send an email to: msds@wilvaco.com.

CONTACT INFORMATION

Please see the side bar on this and the front page for the Division nearest to your location.

**THE WILLAMETTE VALLEY
COMPANY LLC**
www.wilvaco.com
info@wilvaco.com

OTHER DIVISIONS

EASTERN DIVISION
6662 Marbut Road
Lithonia, GA 30058-5234
Tel. 888. 878.9826

MIDWEST DIVISION
1549 Hwy 2
Two Harbors, MN 55616
Tel. 218.834.3922

PERFORMANCE PRODUCTS
990 Owen Loop North
PO Box 2280
Eugene, OR 97402
Tel 541.484.9621
www.polyquik.com
www.wvcorailroad.com

**PRECISION TECHNOLOGIES
DIVISION**
990 Owen Loop North
Eugene, OR 97402
Tel 541.484.2368
www.pre-tec.com

SUBSIDIARIES

ECLECTIC PRODUCTS INC.
Corporate Office
990 Owen Loop North
Eugene, OR 97402
Tel 541.284.4667
www.eclecticproducts.com

IDAHO MILL & GRAIN
445 North 430 West Hwy
PO Box 188
Malad City, Idaho 83252
Tel 208.766.2206



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