

# Technical Data Sheet



The Willamette Valley  
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Partnering through  
service, innovation, and  
integrity

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# Putty W.B. Face-Gun Grade - Hemlock

## Water-based Filler for Flat Panels

### DESCRIPTION

Willamette Valley Company's waterbased gun grade putty is an acrylic-based wood filler used to repair defects in all types of wood. This putty is formulated to be smoothly applied with a flexible putty knife or automated system. Once dried it can be easily sanded, stained or painted. When applied according to the manufacturer instruction this putty passes the Two-Cycle APA Boil Test.

### WHERE TO USE

- Industrial Mill Environments
- Woodworking Shops

### FEATURES AND BENEFITS

- Pumpable
- Automatic Application
- Smooth Application
- Decreased Dry Time and Reduced Blocking
- Easy Sanding with Excellent Adhesion

### PACKAGING

Drums  
Totes

### SHELF LIFE

8 months when properly stored.

### STORAGE

Store this product in a clean, dry, shaded or covered environment. DO NOT FREEZE.

## TECHNICAL INFORMATION

### TYPICAL PROPERTIES

Percent Solids by Weight	77
Viscosity, cps, ASTM D 4878	260,000
Weight / Gallon Kilograms/liter	14.70 1.76
Color	Woodtones

### DRY TIME

A thin film will dry in minutes. Thicker applications may require hours to dry. Dry time depends on temperature, humidity and thickness of film.

### CLEAN-UP

Putty W.B. Face-Gun Grade - Hemlock can be washed with water prior to drying. If it has dried, steam or mechanical abrasion is recommended.

### NOTES

This product is supplied to the customer in a ready to use form. Any addition of water to reduce viscosity may result in degradation of the product performance.

### CONTACT INFORMATION

Please see the side bar for the Division nearest to your location.

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## APPLICATION

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This product is formulated to be applied in woodworking shops and industrial mill applications with a flexible blade putty knife or through an automated system. For other methods of application, check with your Willamette Valley Company Representative.

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## HEALTH AND SAFETY

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Before handling, you should become familiar with the Safety Data Sheet (SDS) regarding the risks and safe use of this product. To obtain an SDS please call 800 333 9826 or send an email to: [msds@wilvaco.com](mailto:msds@wilvaco.com).

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