



The Willamette Valley
Company LLC
www.wilvaco.com
800.333.9826

Partnering through service,
innovation, and integrity

FastPatch HPRG Type-1

High Performance Rail Grout

DESCRIPTION

FastPatch HPRG Type-1 is a polyurethane grout system designed for embedded rail applications. It provides electrical isolation and vibration/sound dampening with minimal deflection. HPRG Type 1 is designed to be meter dispensed and is provided in totes, drums, or pails.

WHERE TO USE

- Embedded Track - between rail and concrete
- Special Trac - intersection and stations
- Structures - parking garages and tunnels
- Maintenance - concrete repair

FEATURES AND BENEFITS

- Rapid Cure - fast return to service
- 100% Solids, no odor, environmentally friendly
- Excellent concrete adhesion
- Electrical Isolation
- Sound and Vibration Dampening
- Set Time—fast or slow set times available

PACKAGING

5-Gallon (19-Liter) Pail
50-Gallon (190-Liter) Drum
200-Gallon (757-Liter) Tote

COLORS

Gray

SHELF LIFE

1 year when properly stored.

STORAGE

Store and ship this product in clean, dry, low-humidity, and shaded or covered environments between 50 and 90°F (10-32°C)

TYPICAL PROPERTIES

Adhesion to Steel, psi (MPa), ASTM D4541	750 (5.17)
Adhesion to Concrete, psi (MPa), ASTM D7234	500 (3.4)
Compressive Set, %, ASTM C395	<0.5
Compressive Modulus at 250 psi, %,ASTM C575	5
Dielectric Strength, volt/mil, ASTM D149	>410
Dynamic Deflection, ASTM D5992	No Failure
Volume Resistivity, ohm-cm, extended with WVCO approved gravel, 75°F 50% RH ASTM D257	1.5×10^{12}
Volume Resistivity, ohm-cm, neat, 75° F 50% RH, ASTM D257	1.75×10^{12}
Gel Time, minutes, 70°F (21°C)	8
Tack Free Time, minutes, 70°F (21°C)	60
Elongation, %, ASTM D412	80
Hardness, Shore A, ASTM D2240	85
Tensile, psi (MPa), ASTM D412	800
Recoat Time, min / max, hours, 70°F (21°C)	1 / 24
Service Temperature, °F (°C)	-40-185 (-4.4-85)
Viscosity, cP, ASTM D4878, Mixed	2,000
VOC, lbs/gal (g/L), ASTM D2369	0

Chemical Resistance ASTM D471, 75°F 7 day immersion

Chemical	% Wt. Change	% Vol. Change
Water	<0.1	<0.1
10% NaCl	<0.1	0.7
10% CaCl ₂	<0.1	0.7
5% H ₂ SO ₄	<0.1	0.5
5% NaOH	<0.1	1.3
ASTM Oil #1	1.7 5	2.0
ASTM Oil #3	2. 0	2.5
ASTM Fuel A	2. 2	1.8

APPLICATION INSTRUCTIONS

SURFACE PREPARATION:

Concrete

1. The concrete should be structurally sound, clean, and the surface should be dry. HPRG Type 1 can be applied to concrete newer than 28 days and in some cases as soon as 24 hours from when the concrete was poured. Contact your WVCO representative for more details.
2. Concrete surfaces should be free of dirt, moisture, loose particles, oil, asphalt, tar, paint, wax, rust, waterproofing and curing/parting compounds, membranes, and any previously installed materials or other foreign matter. Laitance and efflorescence must be removed prior to installation.
3. Clean concrete surfaces by grinding, abrasive blasting, wire brushing, saw cutting, or other appropriate method.

Steel

1. Steel surfaces must be cleaned before blasting according to SSPC-SP1. Remove any sharp edges and other surface imperfections.
2. Dry abrasive blast surface according to SSPC SP-6/NACE No. 3 Commercial Blast (minimum).
3. Test the surface for non-visible soluble salt contamination according to NACE 6G186. If necessary treat with CHLOR*RID or equivalent salt remover until less than 3ug/cm2 is detected.

PRIMING:

1. Priming all surfaces is always recommended as it will optimize adhesion and durability. Prime with POLYQuik® PolyPrime or other WVCO primer. Contact WVCO for more details about appropriate primer selection.
2. Refer to the primer Technical Data Sheet and the [POLYQuik® Primers Installation Guideline](#) for detailed primer application instructions.

AGGREGATE:

1. Only use WVCO approved aggregates with HPRG Type-1. Contact your WVCO representative for details on approved sources.
2. Aggregate is typically 3/8" clean and dry pea gravel. Other aggregate sources may be qualified by request at WVCO R&D.
3. For applications that require aggregate, ensure aggregate is used to the full depth of the HPRG installation to minimize shrinkage and thermal expansion/contraction.
4. Topping sand may be used for appearance or for more surface traction. Apply topping sand to refusal when the HPRG surface has started to cure but is still tacky.

PROCESSING:

1. Use WVCO/Pre-Tec (or equivalent) meter at 4:1 volume ratio. Always use approved static mix tubes (13mm diameter, 32 elements).
- For specific questions about your metering equipment contact your WVCO representative or customer support.
2. Whenever possible, condition all HPRG Type-1 components (resin, iso, and aggregate) to 70°F (21°C) before application.
 3. At ambient temperatures ≤40°F (5°C), HPRG components may be conditioned to 100°F (38°C) to aid in cure speed.
 4. Mechanically mix the HPRG resin component for at least 30 minutes or until well mixed before application. It is particularly important to mix the HPRG resin if it has been allowed to sit in storage for an extended period of time.
 5. Test the performance of the meter and HPRG before applying into the work area. It is recommended a small portion of material is dispensed into a cup and the material cure time and color/mixing monitored for uniformity and conformance at the start of each work period. Do not proceed with application into the work area if the initial test does not cure properly.
 6. Static mix tubes should be replaced if application stops for longer than 2 minutes or if material flow is restricted.
 7. Rail systems and geometries are varied. It is the responsibility of the installer to determine the most appropriate application method for the specific work project parameters.

NOTE: HPRG Type-1 is cured to the touch ('tack-free') by 60 minutes at 70°F (21°C). Colder temperatures will extend the cure time, warmer temperatures will shorten the cure time.

NOTE: HPRG Type-1 has aromatic components and discoloration from UV exposure over time may occur; physical properties are typically unaffected.

THE WILLAMETTE VALLEY
COMPANY LLC
www.wilvaco.com
info@wilvaco.com

DIVISIONS

WESTERN DIVISION

990 Owen Loop North
PO Box 2280
Eugene, OR 97402
Tel 541.484.9621
www.POLYQUIK.com
www.SPIKEFAST.com

EASTERN DIVISION

6662 Marbut Road
Lithonia, GA 30058
Tel 888.878.9826

MIDWEST DIVISION

1549 Hwy 2
Two Harbors, MN 55616
Tel 218.834.3922

PRECISION TECHNOLOGIES DIVISION

990 Owen Loop North
Eugene, OR 97402
Tel 541.484.2368
www.pre-tec.com

SOUTHERN DIVISION

100 Dixie Mae Drive
PO Box 4450
Pineville, Louisiana 71361
Tel 318.640.5077

SUBSIDIARIES

ECLECTIC PRODUCTS INC.

Corporate Office
990 Owen Loop North
Eugene, OR 97402
Tel 541.284.4667
www.eclecticproducts.com

IDAHO MILL & GRAIN

445 North 430 West Hwy
PO Box 188
Malad City, Idaho 83252
Tel 208.766.2206

TAPEL WILLAMETTE LTD. S.A.

Av. Estero La Posada 3625
Parque Industrial Coronel
Coronel, Chile
Tel 011.56.41.2.928.100
www.tapel.cl



W07-R&D-TDS-019
REV 01
Revision Date: August 2020

HEALTH AND SAFETY

Before handling, you should become familiar with the Safety Data Sheet (SDS) regarding the risks and safe use of this product. To obtain an SDS, please call 800-333-9826 or send an email to: sds@wilvaco.com.

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